

HIGHLIGHTS

- ✓ Affordable reference probe
- ✓ Accuracy ± 0.015 °C at 0.01 °C
- ✓ Temperature range: -200 °C to 420 °C
- ✓ Customized dimensions available



OVERVIEW

AM1730 series Secondary Reference PRT provides our customers an affordable reference probe for precision temperature measurement and calibration in labs and fields. The PRT features accuracy of ± 0.015 °C, short term stability of ± 0.007 °C. Two different lengths of PRTs are available at 9-inch and 12-inch.

To reach the best performance in stability and repeatability, the sensing element is specially designed to protect the platinum sensing wire from contamination at high temperature. A unique support structure and filling material provide the best balance among the hysteresis effect, mechanical shock and thermal shock performance. This high performance probe meets ITS-90 criteria of reference thermometer fully.

FEATURES

- Temperature range: -200 °C to 420 °C
- Accuracy: ± 0.015 °C
- Long term drift: ± 0.01 °C
- Short term stability: 0.007 °C
- Durable and shock resistance
- Temperature Coefficient 0.003925
- $W(Ga) \geq 1.11807$
- Inconel™ sheath
- Customized dimensions available

SPECIFICATIONS

Temperature Range	1730-12: -200°C to 420°C 1730-9: -60°C to 300°C
Resistance at 0 °C	Nominal 100 Ω
Temperature Coefficient	0.003925 Ω/ Ω/°C
Accuracy	±0.025°C at -196 °C ±0.015°C at 0.01 °C ±0.035°C at 420 °C
Drift	±0.01°C at 0 °C after 100 hours at 420 °C
Short Term Stability	±0.007°C
Thermal Shock	±0.005°C after 10 times thermal cycles from minimum to maximum temperatures
Hysteresis	≤0.005°C
Self-heating	50 mW/°C
Response Time	9 seconds for 63% response to step change in water moving at 3 feet per second
Measurement Current	0.5 mA or 1 mA
Sensor Length	32 mm
Sensor Location	5 mm from tip
Insulation Resistance	>1000 MΩ at room temperature
Sheath Material	Inconel tm
Dimension	1730-12: 0.25 inch X 12 inch (6.35 mm X 305 mm) 1730-9: 0.187 inch X 9 inch (4.75 mm X 229 mm)
External Leads	Teflon tm –insulated copper wire, 4 leads, 2.5 meters
Handle Dimension	1730-12: 15mm (OD) x 65mm (L) 1730-9: 10mm (OD) X 50 mm (L)
Handle Temperature Range*	-50°C to 180°C
Calibration Options	1730-12-T, PRT with NIST traceable calibration and data 1730-9-T, PRT with NIST traceable calibration and data NVLAP - Accredited Calibrations available per request

*Handle temperature outside this range will cause damage to the probe.

OPTIONAL ACCESSORIES

Model	Description
9001	Wooden Carrying Case

AM1730 Secondary Reference Platinum Resistance Thermometer User's Guide



Table of Contents

<i>Before you start ---- Warnings & Cautions</i>	2
<i>1 Introduction</i>	3
1.1 Main Application	3
1.2 Main Features.....	3
1.3 Calibrations	3
<i>2 Specifications</i>	4
2.1 Specifications	4
<i>3 General Operations</i>	5
3.1 Connecting to the readout device.....	5
3.2 Drive Current	5
3.3 Stability of Readings.....	5
3.4 Immersion Requirements	5
3.5 Thermal EMF	6
3.6 Over heating.....	6
<i>4 Care and Handling Guidelines</i>	7
<i>5 Troubleshooting</i>	8
5.1 Troubleshooting	8
5.2 Problem Causes and Solutions.....	8
<i>6 Limited Warranty & Limitation of Liability</i>	9

Before you start ---- Warnings & Cautions

- ❖ **Warnings:** Follow these guidelines to avoid personal injury:
 1. Only use this instrument in the manufacture specified temperature range.
 2. The handle of this instrument can become hot when it is used to measure high temperatures for extended periods of time.
 3. DO NOT submerge PRT handle when taking measurement.
 4. DO NOT use this instrument to measure the temperature of any hazardous live component.
 5. Follow all other safety guidelines listed in this user's guide.

- ❖ **Cautions:** Follow these guidelines to avoid possible damage to the instrument:
 1. Avoid mechanical shocks. DO NOT drop or slam the probe in any way. This will cause damage to the probe internally and affect its calibration and accuracy.
 2. Read Section entitled "Care and Handling Guidelines" before removing the PRT from the shipping box. Incorrect handling can damage the PRT and void the warranty.
 3. Keep the shipping container in case it is necessary to ship the PRT. Incorrect packaging of the PRT for shipment can cause irreparable damage.
 4. Calibration Equipment should only be used by Trained Personnel.

1 Introduction

1.1 Main Application

AM1730 Secondary Reference Platinum Resistance Thermometer (PRT) is an interpolating instrument converting temperature to resistance. It works together with readout device to measure temperature or change of temperature. It has wide applications for dry-wells or temperature baths.

1.2 Main Features

- High accuracy: 0.015 °C at 0.01 °C
- Temperature range: : -200°C to 420°C
- Durable and shock resistance

1.3 Calibrations

It is recommended to calibrate this PRT annually over the full temperature range. In between annual calibrations, user can check the drift rate by comparing Rtpw against the last calibration results. Refer to specifications section for normal drift rate.

2 Specifications

2.1 Specifications

Temperature Range	1730-12: -200°C to 420°C 1730-9: -60°C to 300°C
Resistance at 0 °C	Nominal 100 Ω
Temperature Coefficient	0.003925 Ω/ Ω/°C
Accuracy	±0.025°C at -196 °C ±0.015°C at 0.01 °C ±0.035°C at 420 °C
Drift	±0.01°C at 0 °C after 500 hours at 420 °C
Short Term Stability	±0.007°C
Thermal Shock	±0.005°C after 10 times thermal cycles from minimum to maximum temperatures
Hysteresis	≤0.005°C
Self-heating	50 mW/°C
Response Time	9 seconds for 63% response to step change in water moving at 3 feet per second
Measurement Current	0.5 mA or 1 mA
Sensor Length	32 mm
Sensor Location	5 mm from tip
Insulation Resistance	>1000 MΩ at room temperature
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3 General Operations

3.1 Connecting to the readout device

The AM1730 is equipped with a four-wire cable (see Figure 1). Four lead wires are used to cancel lead wire resistance. For best results, the readout device should be equipped to handle four-terminal resistors. The lead wires can be distinguished by insulation colors. Lead wire pairs attached to each end of the sensor are identified by red/black and white/blue insulation.



Figure1

3.2 Drive Current

AccuMac recommends 1mA as drive current to ensure the best measurement.

3.3 Stability of Readings

To achieve the best accuracy, allow sufficient time for PRT to stabilize before taking the readings.

3.4 Immersion Requirements

Stem effect can cause measurement errors due to heat lost or gained by the sensing element through the thermometer stem. To

minimize the error, appropriate immersion depths are required. A practical way to determine the minimum immersion depths is to change the depth gradually until the readings have significant changes after stabilization.

Do not submerge PRT handle when taking measurement.

3.5 Thermal EMF

Each AccuMac PRT has gone through an annealing process and stability test to minimize the thermal EMF, which is caused by either impurities of sensing element or temperature differentials at lead wires connection point.

3.6 Over Heating

The sensing element of AM1730 PRT is sealed inside an Inconel[™] sheath to ensure the best stability and repeatability. The seal can be breached if the PRT is over heated for an extended period of time.

4 Care and Handling Guidelines

1. DO NOT subject the PRT to any physical shocks and vibrations.
 - a. When not using the PRT, keep it in a place that's not prone to drop, slam, bang, vibration or other strong physical contacts. Use a protective box or a carrying case whenever possible.
 - b. When shipping the PRT, use protective box and other protective packaging materials to minimize mechanical shocks as much as possible.
 - c. When using dry blocks, make sure the well diameter is appropriate to allow the PRT move up and down smoothly.
2. DO NOT subject the PRT to any contaminations.
 - a. Keep the PRT as clean as possible. Avoid contaminations as much as possible.
3. DO NOT over heat.
 - a. Do not use PRT above the manufacture specified temperature range.
 - b. Do not expose the PRT handle and lead wires to extreme temperatures.

5 Troubleshooting

5.1 Troubleshooting

If the PRT functions abnormally, it could be caused by several possible problem conditions that are described in this section. Try the solutions recommended and if the problems are still not solved, contact manufacture for warranty or repair service. Be sure to have the model number and serial number of your PRT available.

5.2 Problem Causes and Solutions

- a. R_0/R_{tpw} becomes higher significantly. This is likely caused by mechanical shocks. The PRT should be annealed to release the stress of platinum wires and to recover R_0/R_{tpw} value. Measure R_0/R_{tpw} of the PRT after annealing to verify.
- b. R_0/R_{tpw} unstable during the measurement. This is likely caused either by bad connections or sensor coils short. Check the connections first and if the connections are good, the PRT may be damaged.

6 Limited Warranty & Limitation of Liability

Each product from AccuMac Corporation is warranted to be free from defects in material and workmanship under normal use and service. The warranty period is 1 year for the Platinum Resistance Thermometer. The warranty period begins on the date of the shipment. Parts, product repairs, and services are warranted for 90 days. The warranty extends only to the original buyer or end-user customer of an AccuMac authorized reseller. The warranty will not be extended to products that have been misused, altered, neglected, or damaged by accident or abnormal conditions of operation or handling.

To obtain warranty service, contact AccuMac Corporation at:

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