

HIGHLIGHTS

- ✓ Rtpw Drift < 19 mK after 500 hours
- ✓ Accuracy ± 0.006 °C at 0.01 °C
- ✓ Temperature range: -200 °C to 670 °C
- ✓ Customized dimensions available



OVERVIEW

AM1760 series Secondary Standard PRT provides our customers an affordable SPRT alternative for precision temperature measurement and calibration in labs and fields. This SPRT features accuracy of ± 0.006 °C at 0.01 °C, short term stability of ± 0.002 °C and very low drift rate of less than 19 mK after 500 hours. Two different lengths of SPRTs are available at 12-inch and 20-inch.

The sensing element is designed to protect the platinum sensing wire from contamination at high temperatures, giving the device a high level of stability and repeatability in performance. A uniquely designed support structure and filling material provides excellent balance between the hysteresis effect, mechanical shock and thermal shock performance. This high performance probe fully meets ITS-90 criteria for reference thermometers.

FEATURES

- Temperature range: -200 °C to 670 °C
- Accuracy: ± 0.006 °C at 0.01 °C
- Long term drift: ± 0.019 °C
- Short term stability: 0.002 °C
- Temperature Coefficient 0.003925
- $W(\text{Ga}) \geq 1.11807$
- Inconel™ sheath
- Customized dimensions available

SPECIFICATIONS

Temperature Range	-200°C to 670°C
Resistance at 0 °C	1760 - Nominal 100 Ω 1762 – Nominal 25 Ω
Temperature Coefficient	0.003925 Ω/ Ω/°C
Accuracy	±0.007°C at -196 °C ±0.006°C at 0.01 °C ±0.015°C at 420 °C ±0.025°C at 660 °C
Drift*	±0.004°C at 0 °C after 100 hours at 660 °C
Short Term Stability	±0.002°C
Thermal Shock	±0.002°C after 10 times thermal cycles from minimum to maximum temperatures
Self-heating	0.0015 °C at 1 mA current
Response Time	9 seconds for 63% response to step change in water moving at 3 feet per second
Measurement Current	0.5 mA or 1 mA
Sensor Length	42 mm
Sensor Location	5 mm from tip
Insulation Resistance	>1000 MΩ at room temperature
Sheath Material	Inconel tm
Dimension	1760/1762-12: 0.25 inch X 12 inch (6.35 mm X 305 mm) 1760/1762-20: 0.25inch X 20 inch (6.35 mm X 500 mm)
External Leads	Teflon tm –insulated copper wire, 4 leads, 2.5 meters
Handle Dimension	15mm (OD) X 65 mm (L)
Handle Temperature Range**	-50°C to 180°C
Calibration Options	1760/1762-12-T, Secondary SPRT with NIST traceable calibration and data 1760/1762-20-T, Secondary SPRT with NIST traceable calibration and data

*Long-term drift rate is for reference only. It could be affected by such facts as handling, application, and maintenance, etc.

**Handle temperature outside this range will cause damage to the probe.

OPTIONAL ACCESSORIES

Model	Description
9001	Wooden Carrying Case for 1760/1762-12
9002	Wooden Carrying Case for 1760/1762-20

AM1760/1762 Secondary Standard Platinum Resistance Thermometer User's Guide



AccuMac

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Before you start ---- Warnings & Cautions

- ❖ **Warnings:** Follow these guidelines to avoid personal injury:
 1. Only use this instrument in the manufacture specified temperature range.
 2. The handle of this instrument can become hot when it is used to measure high temperatures for extended periods of time.
 3. DO NOT submerge PRT handle when taking measurement.
 4. DO NOT use this instrument to measure the temperature of any hazardous live component.
 5. Follow all other safety guidelines listed in this user's guide.

- ❖ **Cautions:** Follow these guidelines to avoid possible damage to the instrument:
 1. Avoid mechanical shocks. DO NOT drop or slam the probe in any way. This will cause damage to the probe internally and affect its calibration and accuracy.
 2. Read Section entitled "Care and Handling Guidelines" before removing the PRT from the shipping box. Incorrect handling can damage the PRT and void the warranty.
 3. Keep the shipping container in case it is necessary to ship the PRT. Incorrect packaging of the PRT for shipment can cause irreparable damage.
 4. Calibration equipment should only be used by trained personnel.

1 Introduction

1.1 Main Application

AM1760/1762 Secondary Standard Platinum Resistance Thermometer (SPRT) is an interpolating instrument converting temperature to resistance. It works together with a readout device to measure temperature or change of temperature. It has wide applications for dry-wells or temperature baths.

1.2 Main Features

- High accuracy: ± 0.006 °C at 0.01 °C
- Temperature range: : -200°C to 670°C
- Rtpw Drift < 19 mK after 500 hours of use

1.3 Calibrations

It is recommended to calibrate this PRT annually over the full temperature range. In between annual calibrations, user can check the drift rate by comparing Rtpw against the last calibration results. Refer to specifications section for normal drift rate.

2 Specifications

2.1 Specifications

Temperature Range	-200°C to 670°C
Resistance at 0 °C	1760 - Nominal 100 Ω 1762 – Nominal 25 Ω
Temperature Coefficient	0.003925 Ω/ Ω/°C
Accuracy	±0.007°C at -196 °C ±0.006°C at 0.01 °C ±0.015°C at 420 °C ±0.025°C at 660 °C
Drift*	±0.004°C at 0 °C after 100 hours at 660 °C
Short Term Stability	±0.002°C
Thermal Shock	±0.002°C after 10 times thermal cycles from minimum to maximum temperatures
Self-heating	0.0015 °C at 1 mA current
Response Time	9 seconds for 63% response to step change in water moving at 3 feet per second
Measurement Current	1 mA
Sensor Length	42 mm
Sensor Location	5 mm from tip
Insulation Resistance	>1000 MΩ at room temperature
Sheath Material	Inconel™
Dimension	1760/1762-12: 0.25 inch X 12 inch (6.35 mm X 305 mm) 1760/1762-20: 0.25inch X 20 inch (6.35 mm X 500 mm)
External Leads	Teflon™ –insulated copper wire, 4 leads, 2.5 meters
Handle Dimension	15mm (OD) X 65 mm (L)
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3 General Operations

3.1 Connecting to the readout device

The AM1760/1762 is equipped with a four-wire cable (see Figure 1). Four lead wires are used to cancel lead wire resistance. For best results, the readout device should be equipped to handle four-terminal resistors. The lead wires can be distinguished by insulation colors. Lead wire pairs attached to each end of the sensor are identified by red/black and white/blue insulation.



Figure1

3.2 Drive Current

AccuMac recommends 1mA as drive current to ensure the best measurement.

3.3 Stability of Readings

To achieve the best accuracy, allow sufficient time for SPRT to stabilize before taking the readings.

3.4 Immersion Requirements

Stem effect can cause measurement errors due to heat lost or gained by the sensing element through the thermometer stem. To minimize the error, appropriate immersion depths are required. A practical way to determine the minimum immersion depths is to

change the depth gradually until the readings have significant changes after stabilization.

Do not submerge SPRT handle when taking measurement.

3.5 Thermal EMF

Each AccuMac PRT has gone through an annealing process and stability test to minimize the thermal EMF, which is caused by either impurities of sensing element or temperature differentials at lead wires connection point.

3.6 Over Heating

The sensing element of AM1760/1762 SPRT is sealed inside an Inconel™ sheath to ensure the best stability and repeatability. The seal can be breached if the SPRT is over heated for an extended period of time.

4 Care and Handling Guidelines

1. DO NOT subject the PRT to any physical shocks and vibrations.
 - a. When not using the PRT, keep it in a place that's not prone to drop, slam, bang, vibration or other strong physical contacts. Use a protective box or a carrying case whenever possible.
 - b. When shipping the PRT, use protective box and other protective packaging materials to minimize mechanical shocks as much as possible.
 - c. When using dry blocks, make sure the well diameter is appropriate to allow the PRT move up and down smoothly.
2. DO NOT subject the PRT to any contaminations.
 - a. Keep the PRT as clean as possible. Avoid contaminations as much as possible.
3. DO NOT over heat.
 - a. Do not use PRT above the manufacture specified temperature range.
 - b. Do not expose the PRT handle and lead wires to extreme temperatures.

5 Troubleshooting

5.1 Troubleshooting

If the PRT functions abnormally, it could be caused by several possible problem conditions that are described in this section. Try the solutions recommended and if the problems are still not solved, contact manufacture for warranty or repair service. Be sure to have the model number and serial number of your PRT available.

5.2 Problem Causes and Solutions

- a. R0/Rtpw becomes higher significantly. This is likely caused by mechanical shocks. The PRT should be annealed to release the stress of platinum wires and to recover R0/Rtpw value. Measure R0/Rtpw of the PRT after annealing to verify.
- b. R0/Rtpw unstable during the measurement. This is likely caused either by bad connections or sensor coils short. Check the connections first and if the connections are good, the PRT may be damaged.

6 Limited Warranty & Limitation of Liability

The material contained in this document is provided “as is,” and is subject to being changed, without notice, in future editions.

AccuMac shall not be liable for errors or for incidental or consequential damages in connection with the furnishing, use, or performance of this document or of any information contained herein. Should AccuMac and the user have a separate written agreement with warranty terms covering the material in this document that conflict with these terms, the warranty terms in the separate agreement shall control.

Each product from AccuMac Corporation is warranted to be free from defects in material and workmanship under normal use and service. The warranty period is 1 year for the Platinum Resistance Thermometer. The warranty period begins on the date of the shipment. Parts, product repairs, and services are warranted for 90 days. The warranty extends only to the original buyer or end-user customer of an AccuMac authorized reseller. The warranty will not be extended to products that have been misused, altered, neglected, or damaged by accident or abnormal conditions of operation or handling.

To obtain warranty service, contact AccuMac Corporation at:

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